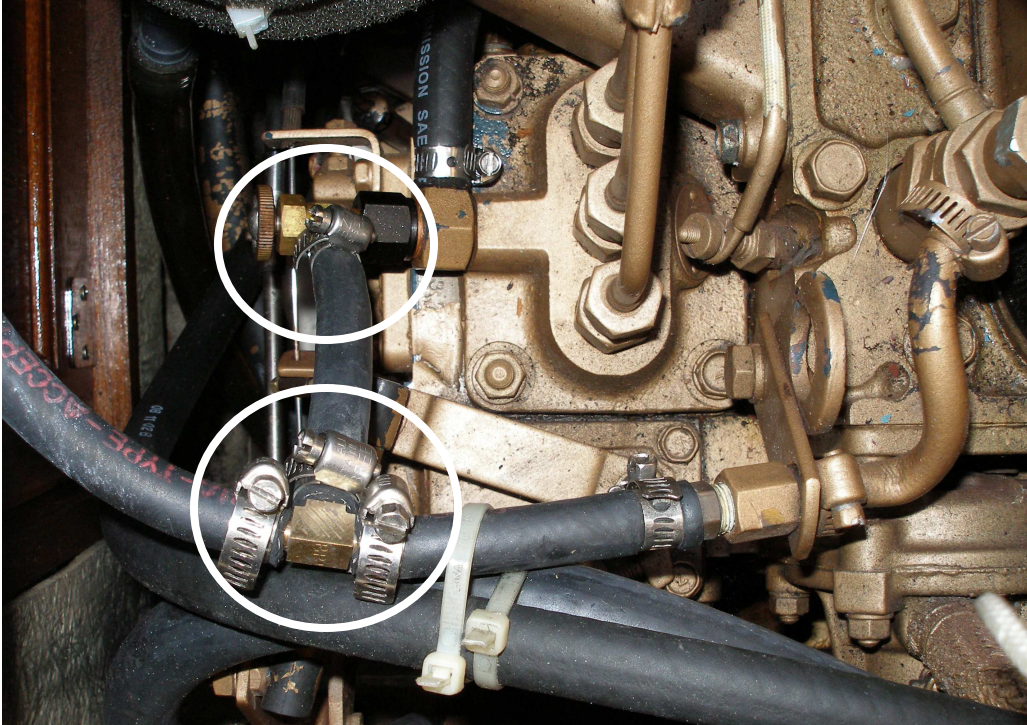


M25 Fuel Bleeder Upgrade

Parts 30A and 33 screw through existing part 34 and replacement washers 29. The output of the bleeder valve assembly needs to feed back into the fuel return line. This was accomplished by inserting a brass Tee into the existing return line output from the daisy chain of lines from the 3 fuel injectors as shown below:



The bleeder valve can now be turned counter clockwise to bleed air out of the fuel lines while the ignition key is on and the fuel pump activated. The clicking sound will subside as the bubbles in the fuel line are pumped back to the fuel tank. Looking at the engine from the starboard side access panel the bleeder screw assembly now looks like this:

